TRADE 65 MATT

PRODUCT USES

Suitable for application to a variety of building surfaces which include new cement plaster, concrete, gypsum plaster and various types of composition boarding.

FEATURES AND BENEFITS

Good exterior durability.
High opacity - obliteration is normally achieved in one coat.
Easy to apply.
Good alkali resistance - can be used as a first coat.
Easy water clean-up.

PRODUCT INFORMATION

Appearance
Matt

Colour
White and the following tint bases: Pastel Base 7, Medium Base 8, and Deep Base 9 from the Dulux Colour System

Density at 23°C
Approx. : 1.54 kg/L

Solids Content
By weight : Approx. 56%
By volume : Approx. 37%

Packaged Viscosity
Viscosity at 23°C : Approx 100 KU

Spreading Rate
Approx 8m² per litre depending on surface porosity, profile and application method

Recommended DFT per coat
Min. 40µm. Max. 55µm.

APPLICATION INFORMATION

Application conditions
Surface Temperature between 10°C - 35°C
Relative Humidity between 10 % - 85 %

Application methods
Brush, roller or airless spray

Thinner
Thinning not recommended
Ready for use after thorough stirring

Drying Time
Touch dry 30 minutes
(Drying times will be extended during cold, wet or humid conditions)

Recoating Time
4 hours

Cleaning of equipment
Clean immediately with water
APPLICATION INFORMATION

Substrates
Suitable for cement plaster, gypsum plaster, concrete, fibre cement, and various types of composition boarding, as well as metal, PVC and wood provided appropriate preparation and priming is done.

Precautions
Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry - no more than 12% moisture content.
Do not apply during cold (below 10°C) or wet weather.
Do not apply directly to bare metal surfaces.
Not suitable for direct application to powdery or friable surfaces whether previously painted or not.
Essentially a wall coating. Areas subject to continual handling/soiling, e.g. cupboards and door frames, use an Eggshell Enamel.

Coats required
Apply two to three finishing coats to surfaces to achieve a closed film and solid colour.

SURFACE PREPARATION

NEW SURFACES

Cement Plaster (non friable)
It is recommended that fresh plaster should be allowed one week drying for every 5mm thickness; and longer in cold or damp weather.
Spot-prime metal strips and nail heads with appropriate metal primer.
Prime with one full coat Dulux Trade Alkali Resistant Primer.

Fibre Cement, Gypsum Plaster, Composition Boarding
Spot-prime metal strips and nail heads with appropriate metal primer.
Prime with one full coat Dulux Trade Alkali Resistant Primer.

Concrete
Remove any uncured cement, grease, and mould-release agents by high-pressure water blast, or wash with a strong solution of sugar soap. Rinse off thoroughly with clean water.
Prime with one full coat Dulux Trade Alkali Resistant Primer.

PREVIOUSLY PAINTED SURFACES

Sound, not powdery
Clean surfaces with Dulux Sugar Soap. Wash down with water.
For emulsion surfaces apply finishing coats.
For enamel surfaces, sand to a matt finish to aid adhesion and follow with a coat of Dulux Undercoat for All Surfaces. Apply finishing coats.

Old Paint in poor condition
Strip loose and flaking paint completely and spot prime bare areas with Dulux Trade Alkali Resistant Primer.
Friable and porous surfaces must be removed and repaired.
Mould instructions. To kill lichen and algae growth, scrub with one of the following solutions: either 25% chlorine solution and water or 25% bleach (sodium hypochlorite) and water solution. Ensure that the areas are completely saturated, and allow the solution to react for a minimum of 4 hours. Rinse the complete wall surface thoroughly with clean water.

Filling
Fill all imperfections with the appropriate Dulux Filler and spot prime filled areas with Dulux Primer for new Plaster once the crack filler has dried properly. Failure to do this will result in uneven sheen levels between the repaired and normal areas.

HEALTH AND SAFETY INFORMATION

For detailed safety information refer to Material Safety Data Sheet.
Keep out of reach of children.
Ensure good ventilation during application and drying. Non-flammable.

ADDITIONAL INFORMATION

Storage Conditions
Store under cool dry conditions.

Disclaimer
For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner before starting a new container.