TRADE 50 MATT

PRODUCT USES
Suitable for use on new cement plaster, concrete and various types of composition boarding.

FEATURES AND BENEFITS
Suitable for interior and exterior use.
Quick drying - two topcoats can be applied during the same day - thus time and labour saving.
Easy to apply.
Economical matt finish with high opacity.

PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Matt</td>
</tr>
<tr>
<td>Colour</td>
<td>White only</td>
</tr>
<tr>
<td>Density at 23°C</td>
<td>Approx. 1.48 kg/L</td>
</tr>
<tr>
<td>Solids Content</td>
<td>By weight: Approx. 55% By volume: Approx. 34%</td>
</tr>
<tr>
<td>Packaged Viscosity</td>
<td>Viscosity at 23°C: Approx 115 KU</td>
</tr>
<tr>
<td>Spreading Rate</td>
<td>Approx 8m² per litre depending on surface porosity, profile and application method</td>
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<tr>
<td>Recommended DFT per coat</td>
<td>Min. 40µm. Max. 50µm.</td>
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APPLICATION INFORMATION

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
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</thead>
<tbody>
<tr>
<td>Application conditions</td>
<td>Surface Temperature between 10°C - 35°C Relative Humidity between 10 % - 85 %</td>
</tr>
<tr>
<td>Application methods</td>
<td>Brush, roller or airless spray</td>
</tr>
<tr>
<td>Thinner</td>
<td>Thinning not recommended Ready for use after thorough stirring</td>
</tr>
<tr>
<td>Drying Time</td>
<td>Touch dry 30 minutes (Drying times will be extended during cold, wet or humid conditions)</td>
</tr>
<tr>
<td>Recoating Time</td>
<td>4 hours</td>
</tr>
<tr>
<td>Cleaning of equipment</td>
<td>Clean immediately with water</td>
</tr>
<tr>
<td>Substrates</td>
<td>Suitable for cement plaster, gypsum plaster, concrete, fibre cement, and various types of composition boarding</td>
</tr>
</tbody>
</table>
**APPLICATION INFORMATION**

**Precautions**
Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry - no more than 12% moisture content.
Do not apply during cold (below 10°C) or wet weather.
Do not apply directly to bare metal surfaces.
Not suitable for direct application to powdery or friable surfaces whether previously painted or not.

**Coats required**
Apply two to three finishing coats to surfaces to achieve a closed film and solid colour.

**SURFACE PREPARATION**

**NEW SURFACES**

Cement Plaster (non friable)
It is recommended that fresh plaster should be allowed one week drying for every 5mm thickness; and longer in cold or damp weather.
Spot-prime metal strips and nail heads with appropriate metal primer.
Prime with one full coat Dulux Trade Alkali Resistant Plaster Primer.

Fibre Cement, Gypsum Plaster, Composition Boarding
Spot-prime metal strips and nail heads with appropriate metal primer.
Prime with one full coat Dulux Trade Alkali Resistant Plaster Primer.

Concrete
Remove any uncured cement, grease, and mould-release agents by high-pressure water blast, or wash with a strong solution of sugar soap. Rinse off thoroughly with clean water.
Prime with one full coat Dulux Trade Alkali Resistant Plaster Primer.

**PREVIOUSLY PAINTED SURFACES**

Sound, not powdery
Clean surfaces with Dulux Sugar Soap.
Wash down with water.
For emulsion surfaces apply finishing coats.
For enamel surfaces, sand to a matt finish to aid adhesion and follow with a coat of Dulux Undercoat for All Surfaces. Apply finishing coats.

Old Paint in Poor Condition
Strip loose and flaking paint completely and spot prime bare areas with Dulux Trade Alkali Resistant Plaster Primer.
Friable and porous surfaces must be removed and repaired.
Mould instructions. To kill lichen and algae growth, scrub with one of the following solutions: either 25% chlorine solution and water or 25% bleach (sodium hypochlorite) and water solution. Ensure that the areas are completely saturated, and allow the solution to react for a minimum of 4 hours. Rinse the complete wall surface thoroughly with clean water.

Filling
Fill and repair imperfections with the appropriate Dulux Filler and prime with Dulux Trade Alkali Resistant Plaster Primer once the crack filler has dried properly. Failure to do this will result in uneven sheen levels between the repaired and normal areas.

**HEALTH AND SAFETY INFORMATION**

For detailed safety information refer to Material Safety Data Sheet.
Keep out of reach of children.
Ensure good ventilation during application and drying.
Non-flammable.

**ADDITIONAL INFORMATION**

**Storage Conditions**
Store under cool dry conditions.

**Disclaimers**
For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner before starting a new container.