

## TRADE 50 MATT



### PRODUCT USES

Suitable for use on new cement plaster, concrete and various types of composition boarding.



### FEATURES AND BENEFITS

Suitable for interior and exterior use.

Quick drying - two topcoats can be applied during the same day - thus time and labour saving.

Easy to apply.

Economical matt finish with high opacity.

Economical wall and ceiling finish for interior and exterior surfaces



### PRODUCT INFORMATION

<b>Appearance</b>	Matt
<b>Colour</b>	White only
<b>Density at 23°C</b>	Approx. : 1.48 kg/L
<b>Solids Content</b>	By weight : Approx. 55% By volume : Approx. 34%
<b>Packaged Viscosity</b>	Viscosity at 23°C : Approx 115 KU
<b>Spreading Rate</b>	Approx 8m <sup>2</sup> per litre depending on surface porosity, profile and application method
<b>Recommended DFT per coat</b>	Min. 40µm. Max. 50µm.



### APPLICATION INFORMATION

<b>Application conditions</b>	Surface Temperature between 10°C - 35°C Relative Humidity between 10 % - 85 %
<b>Application methods</b>	Brush, roller or airless spray
<b>Thinner</b>	Thinning not recommended Ready for use after thorough stirring
<b>Drying Time</b>	Touch dry 30 minutes (Drying times will be extended during cold, wet or humid conditions)
<b>Recoating Time</b>	4 hours
<b>Cleaning of equipment</b>	Clean immediately with water
<b>Substrates</b>	Suitable for cement plaster, gypsum plaster, concrete, fibre cement, and various types of composition boarding





## APPLICATION INFORMATION

### Precautions

Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry - no more than 12% moisture content.

Do not apply during cold (below 10°C) or wet weather.

Do not apply directly to bare metal surfaces.

Not suitable for direct application to powdery or friable surfaces whether previously painted or not.

### Coats required

Apply two to three finishing coats to surfaces to achieve a closed film and solid colour.



## SURFACE PREPARATION

### NEW SURFACES

#### Cement Plaster (non friable)

It is recommended that fresh plaster should be allowed one week drying for every 5mm thickness; and longer in cold or damp weather.

Spot-prime metal strips and nail heads with appropriate metal primer.

Prime with one full coat **Dulux Trade Alkali Resistant Plaster Primer**.

#### Fibre Cement, Gypsum Plaster, Composition Boarding

Spot-prime metal strips and nail heads with appropriate metal primer.

Prime with one full coat **Dulux Trade Alkali Resistant Plaster Primer**.

#### Concrete

Remove any uncured cement, grease, and mould-release agents by high-pressure water blast, or wash with a strong solution of sugar soap. Rinse off thoroughly with clean water.

Prime with one full coat **Dulux Trade Alkali Resistant Plaster Primer**.

### PREVIOUSLY PAINTED SURFACES

#### Sound, not powdery

Clean surfaces with **Dulux Sugar Soap**. Wash down with water.

For emulsion surfaces apply finishing coats.

For enamel surfaces, sand to a matt finish to aid adhesion and follow with a coat of **Dulux Undercoat for All Surfaces**. Apply finishing coats.

#### Old Paint in Poor Condition

Strip loose and flaking paint completely and spot prime bare areas with **Dulux Trade Alkali Resistant Plaster Primer**.

Friable and porous surfaces must be removed and repaired.

Mould instructions. To kill lichen and algae growth, scrub with one of the following solutions: either 25% chlorine solution and water or 25% bleach (sodium hypochlorite) and water solution. Ensure that the areas are completely saturated, and allow the solution to react for a minimum of 4 hours. Rinse the complete wall surface thoroughly with clean water.

#### Filling

Fill and repair imperfections with the appropriate **Dulux Filler** and prime with **Dulux Trade Alkali Resistant Plaster Primer** once the crack filler has dried properly. Failure to do this will result in uneven sheen levels between the repaired and normal areas.



## HEALTH AND SAFETY INFORMATION

For detailed safety information refer to Material Safety Data Sheet.

Keep out of reach of children.

Ensure good ventilation during application and drying.

Non-flammable.



## ADDITIONAL INFORMATION

### Storage Conditions

Store under cool dry conditions.

### Disclaimers

For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner before starting a new container.