

TRADE SMOOTH RIPPLE FINISH



PRODUCT USES

An interior or exterior wall coating with excellent obliteration properties.

Useful for converting uneven concrete surfaces to an even, grit-free, smooth textured finish.

Particularly suitable for wall areas where there is heavy traffic, e.g. corridors, alleys etc.

Imparts a hardwearing abrasion resistant finish that can be over coated with Dulux Trade Glazecoat for higher gloss.



FEATURES AND BENEFITS

For interior and exterior use.

High build, one coat cover.

Water-based therefore low odour.

Non-yellowing.

Smooth, silky ripple finish without aggregate.

Excellent interior washability.



PRODUCT INFORMATION

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| Appearance | Sheen |
| Colour | White only |
| Density at 23°C | Approx. : 1.39 kg/L |
| Solids Content | By weight : Approx. 58% By volume : Approx. 42% |
| Packaged Viscosity | Viscosity at 23°C : Approx 125 KU |
| Spreading Rate | Approx 2m ² per litre depending on surface porosity, profile and application method |
| Recommended DFT per coat | Min 200 micron. Max 220 micron |



APPLICATION INFORMATION

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| Application conditions | Surface Temperature between 10°C - 35°C Relative Humidity between 10 % - 85 % |
| Thinner | Thinning not recommended |
| Drying Time | Touch dry 4 hours (Drying times will be extended during cold, wet or humid conditions), Full hardness - 1 to 2 days |
| Recoating Time | 18 hours (if required) |
| Cleaning of equipment | Clean immediately with water |
| Substrates | Suitable for cement plaster, gypsum plaster, concrete, fibre cement ceiling boards, wooden and metal surfaces provided that appropriate preparation and priming is carried out. |

Smooth,
washable paint
with a rippled
finish for interior
and exterior
plaster and
concrete walls





APPLICATION INFORMATION

Precautions

Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry - no more than 12% moisture content.

Do not apply during cold (below 10°C) or wet weather.

Do not apply directly to bare metal surfaces.

Essentially a wall coating. Areas subject to continual handling/soiling, e.g. cupboards and door frames, use an **Eggshell Enamel**.

Not suitable for direct application to powdery or friable surfaces whether previously painted or not.

Application methods

Ready for use with lambs-wool followed by foam roller.

It is recommended that two painters work together on the same area - finishing one wall from corner to corner without a break.

First painter: Lay on with lambs-wool roller. Allow wet film to flash-off for one to two minutes.

Second painter: Lay off by running a foam roller once lightly over the surface in an upwards direction.

Do not exert any pressure as foam rollers tend to push air into the coating and cause air bubbles.

Special effects can also be obtained by combing the finish or texturing with brushes before the film has dried.

Coats Required

One coat is usually sufficient to achieve a closed film and solid colour.

Glaze Coat: **Dulux Trade Smooth Ripple** can be over coated with a clear sealer (**Dulux Trade Glazecoat**) to impart a glossy appearance.

For a tinted colour finish, overcoat with two to three coats to achieve a closed film and solid colour.



SURFACE PREPARATION

NEW SURFACES

Cement Plaster (non friable)

It is recommended that fresh plaster should be allowed one week drying for every 5mm thickness; and longer in cold or damp weather.

Spot-prime metal strips and nail heads with appropriate primer.

Prime with one full coat **Dulux Trade Alkali Resistant Plaster Primer**.

Fibre Cement, Gypsum Plaster, Composition Boarding

Spot-prime metal strips and nail heads with appropriate primer.

Prime with one full coat **Dulux Trade Alkali Resistant Plaster Primer**.

Concrete

Remove any uncured cement, grease, and mould-release agents by high-pressure water blast, or wash with a strong solution of sugar soap. Rinse off thoroughly with clean water. Prime with one full coat **Dulux Trade Alkali Resistant Plaster Primer**.

Dulux TRADE

PREVIOUSLY PAINTED SURFACES

Sound, not powdery

Clean surfaces with **Dulux Sugar Soap**. Wash down with water.

For emulsion surfaces apply finishing coats.

For enamel surfaces, sand to a matt finish to aid adhesion and follow with a coat of **Dulux Undercoat for All Surfaces**. Apply finishing coats.

Old Paint in Poor Condition

Strip loose and flaking paint completely and spot prime bare areas with **Dulux Trade Alkali Resistant Plaster Primer**.

Friable and porous surfaces must be removed and repaired.

Mould instructions. To kill lichen and algae growth, scrub with one of the following solutions: either 25% chlorine solution and water or 25% bleach (sodium hypochlorite) and water solution. Ensure that the areas are completely saturated, and allow the solution to react for a minimum of 4 hours. Rinse the complete wall surface thoroughly with clean water.

Filling

Fill and repair imperfections with the appropriate **Dulux Filler** and prime with **Dulux Trade Alkali Resistant Plaster Primer** once the crack filler has dried properly. Failure to do this will result in uneven sheen levels between the repaired and normal areas.



HEALTH AND SAFETY INFORMATION

For detailed safety information refer to Material Safety Data Sheet.

Keep out of reach of children.

Ensure good ventilation during application and drying.

Non-flammable.



ADDITIONAL INFORMATION

Storage Conditions

Store under cool dry conditions.

Disclaimer

For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner before starting a new container.