

TRUCK & TRACTOR ENAMEL



PRODUCT USES

Used as the finishing coat for tractors, trucks and farm implements.



FEATURES AND BENEFITS

Touch dry in 2 hours.

High build - reduces amount of paint required.

Excellent durability - it is designed to withstand extreme weather conditions.

Full high gloss finish - ideal for all tractors and implements.

Large colour range - all colours are colour matched to Tractor and Implement manufacturers' colour standards.

Lead-free, wide colour range suitable for children's toys.

No recoating problems - can be applied over most previously painted enamel surfaces.

Easy application - by brush or spray.

Quick drying,
high gloss
enamel for
interior/exterior
surfaces where
a glossy durable
finish is required



PRODUCT INFORMATION

Appearance	High-gloss
Colour	White and a range of ready-mixed colours
Density at 23°C	Approx. : 1.08 kg/L
Solids Content	By weight : Approx. 51% By volume : Approx. 38%
Packaged Viscosity	Viscosity at 23°C : Approx 34 seconds
Spreading Rate	Approx 10m ² per litre depending on surface porosity, profile and application method
Recommended DFT per coat	Min. 25µm. Max. 35µm.



APPLICATION INFORMATION

Application conditions	Surface Temperature between 10 - 35°C Relative Humidity between 10 - 85 %
Application methods	Brush or spray
Thinner	For spray application, thin with Dulux Roadline Thinner or alternatively Mineral Turpentine for slow drying
Drying Time	Surface dry 2 hours (Drying times will be extended during cold, wet or humid conditions)
Recoating Time	4 hours
Cleaning of equipment	For clean up use Fixit Brush Cleaner/Degreaser or Mineral Turpentine
Substrates	Suitable for ferrous surfaces provided appropriate preparation and priming is done





APPLICATION INFORMATION

Precautions

Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry - no more than 12% moisture content.

Do not apply during cold (below 10°C) or wet weather.

Do not apply directly to bare metal surfaces.

Not suitable for direct application to powdery or friable surfaces whether previously painted or not.

Coats Required

Apply two to three finishing coats to new surfaces to achieve a closed film and solid colour.



SURFACE PREPARATION

Proper care and attention to the preparation of the surface before application will add life and appearance to the final finish.

Where the condition of the existing surface is suspect, it should be stripped to bare metal.

All surfaces must be clean, dry and free from flaking paint, rust or oil.

As a precaution, wipe surfaces with thinner and allow to dry.

Bare Metal Surfaces

Immediately after the metal has been cleaned, apply one coat **Dulux Trade Steel Primer** and allow to dry for 18 hours before flattening with P600 grit paper (wet or dry).

Previously Painted Surfaces

Finishes in a deteriorated state should be stripped to bare metal.

If the existing paint is in a sound condition, wet-sand the entire area to be painted with P600 grit paper.

Clean off all sanding residues and blow dry.

Spot prime bare metal areas using **Dulux Trade Steel Primer**.



HEALTH AND SAFETY INFORMATION

For detailed safety information refer to Material Safety Data Sheet.

Keep out of reach of children.

Ensure good ventilation during application and drying.

Flash Point 23°C.



ADDITIONAL INFORMATION

Storage Conditions

Store under cool dry conditions.