ALUMINIUM PAINT

A durable high lustre, aluminium finish for interior and exterior use

PRODUCT USES

For all interior and exterior primed metal and wooden surfaces. This includes roofs and hot surface areas below 100°C.

Suitable for fences, roofs, down pipes and washing line poles.

FEATURES AND BENEFITS

General-purpose high lustre aluminium/silver finish.

Excellent durability.

Improves illumination.

Reflects heat.

PRODUCT INFORMATION

Appearance	Sheen
Colour	Aluminium (silver)
Density at 23°C	Approx. : 0.92 kg/L
Solids Content	By weight : Approx. 52% By volume : Approx. 44%
Packaged Viscosity	Viscosity at 23°C : Approx 25 seconds
Spreading Rate	Approx. 10 to 12m² per litre depending on surface porosity, profile and application method
Recommended DFT per coat	Min. 30µm. Max. 45µm.

APPLICATION INFORMATION

Application conditions	Surface Temperature between 10 - 35°C Relative Humidity between 10 - 85 %
Application methods	Brush, Roller or airless spray Brush Application preferred Roller application tends to give low film thickness and a "window-paning" effect
Thinner	Thinning not recommended Ready for use after thorough stirring
Drying Time	Surface dry 6 hours (Drying times will be extended during cold, wet or humid conditions)
Recoating Time	18 hours (overnight)
Cleaning of equipment	For clean up use **Fixit Brush Cleaner/ Degreaser** or Mineral Turpentine
Substrates	Suitable for metal and wooden surfaces provided that appropriate preparation and priming is carried out.
Precautions	Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry. Do not apply during cold (below 10°C) or wet weather.

APPLICATION INFORMATION

Precautions

Do not apply directly to bare metal surfaces.

Not suitable for direct application to powdery or friable surfaces whether previously painted or not.

Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry.

Do not apply during cold (below 10°C) or wet weather.

Coats Required

Apply two to three finishing coats to new surfaces to achieve a closed film and solid colour.

SURFACE PREPARATION

NEW SURFACES

Galvanised Iron, Aluminium, and all non-ferrous metals

Clean and degrease with **Dulux Cleaner for Galvanised Iron**. A water-break free surface indicates thorough cleaning - running water should not form droplets.

Prime with one coat **Rockgrip LC Etch Primer**.

Ferrous Surfaces

Inspect shop-primer thoroughly for damage by installation. All rust, scale and dirt must be removed by scraping or with steel wire brushes, and then sanded with medium grit sandpaper, finishing with fine grit sandpaper - down to a bright metal finish. Ensure that the sanded areas are dry and free of grease and dust. A solvent wash (rags dipped in lacquer thinner) may be used. Change the rags frequently. Allow drying. Prime with one or two coats **Rockgrip Primer for Steel**, depending on the severity of the condition (e.g. apply two coats at the coast). Follow with **Rockgrip General Purpose Undercoat**.

Wooden Surfaces

Prime with **Rockgrip Wood Primer**, followed by one coat **Rockgrip General Purpose Undercoat**.

PREVIOUSLY PAINTED SURFACES

Ensure that surfaces are sound and free from dust, dirt, grease and oil. Surfaces must be thoroughly dry.

Sand enamel surfaces to provide a key and improve adhesion.

Loose, flaking paint must be completely removed and bare areas spot primed with an appropriate primer.

Apply one overall coat **Rockgrip General Purpose Undercoat**.

HEALTH AND SAFETY INFORMATION

For detailed safety information refer to Material Safety Data Sheet.

Keep out of reach of children.

Ensure good ventilation during application and drying.

Flash Point 37°C.

ADDITIONAL INFORMATION

Storage Conditions

Store under cool dry conditions.

Disclaimers

For best colour and sheen consistency, it is advisable to use containers of the same batch number, or to mix different batches together in a large container, or to finish in a corner before starting a new container.